

## QUALITY POLICY STATEMENT

All fabrication and machining services provided by IP Systems, Inc. (IP Systems) shall conform to the requirements specified. Employees are responsible for their input to the procurement, production, support, delivery, service, or management provided.

We are committed to continually improving all products and services and to maintain IP Systems as the quality leader in our field.

In order to meet our goals we will pursue the following objectives:

- Provide our customers with only the highest quality products and services.
- Provide those products and services on time in the best possible way.
- Provide our customers with the best pricing and value of our products/services.
- Provide open communications with our customers in order to meet the customers' needs.
- Provide a system of continuous quality improvement.
- Provide a system of employee involvement, motivation, and training.

The Quality Assurance Program described in this Quality Assurance Manual has been specifically designed to meet the requirements of ASME NQA-1 (Basic and Supplementary Requirements), 10 CFR 830.122, and DOE Order 414.1A; and, to provide the framework to allow accomplishment of our quality objectives and goals.

The Quality Assurance Manager (QA Manager) has the authority and responsibility for definition, implementation, auditing and maintenance of this quality program. The QA Manager has the responsibility to identify and record problems affecting quality and take required actions to prevent recurrence. This authority includes halting shipments or work in progress until the non-conformances are resolved.

VP of Operations: *Michael J. Shelton*

QA Manager: *Lee M. Whitaker*

Date: JANUARY 5, 2004